

Geothermal Power

Siemens Energy

ORC and SC Turbine Developments

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Agenda



1

Siemens Energy Portfolio

2

Industrial Turbines and
Generators

3

ORC Portfolio

4

SC Portfolio

Our company structure

We support our customers along the entire energy value chain

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Gas Services



Large Power Generation

Grid Technologies



Resilient Grids & Reliability

Transformation of Industry



Heat & Industrial Processes

Siemens Gamesa



Onshore & Offshore

Industrial Turbines and Generators

We are
Global leader for steam turbine
& generator services

100+ years
of strong service expertise

~62,000
installed equipments

We service across
>144
countries

Every year, we process
>16,000
service transactions



Power Generation
~30%



Industries
~40%

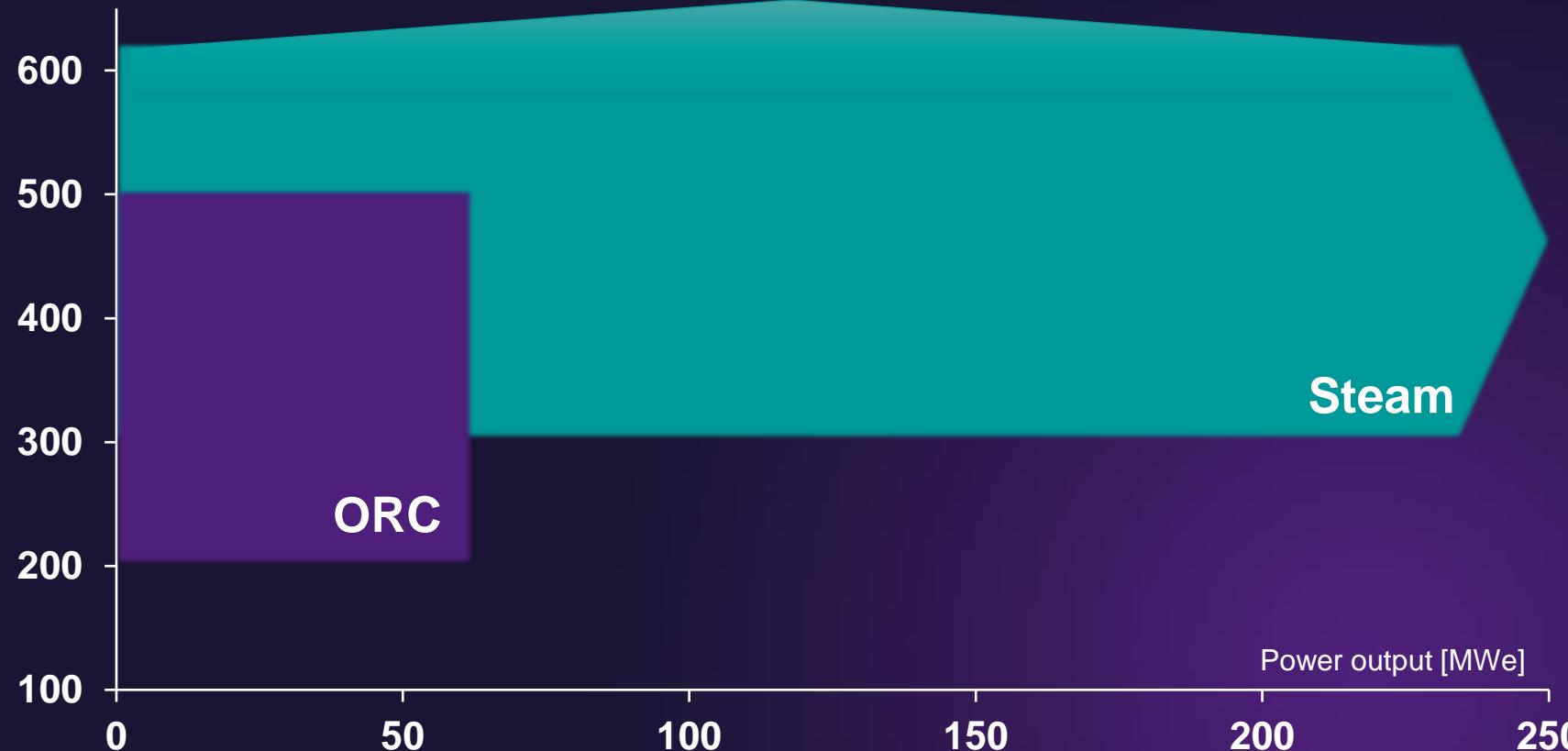


Oil & Gas
~25%

Industrial Turbines and Generators

Different technologies exists to convert thermal heat into power ...

Heat source temperature [°C]



Geo: Geothermal

WHR: Waste Heat Recovery

Bio: Biomass

- Different technologies exists to convert thermal heat into power:
 - Steam Rankine Cycle
 - Organic Rankine Cycle
- **Currently Steam and ORC are fully commercialized**

ORC Portfolio – Small ORC Modules

ORC-Modules up to 2MW

Heat input (Thermo-oil)

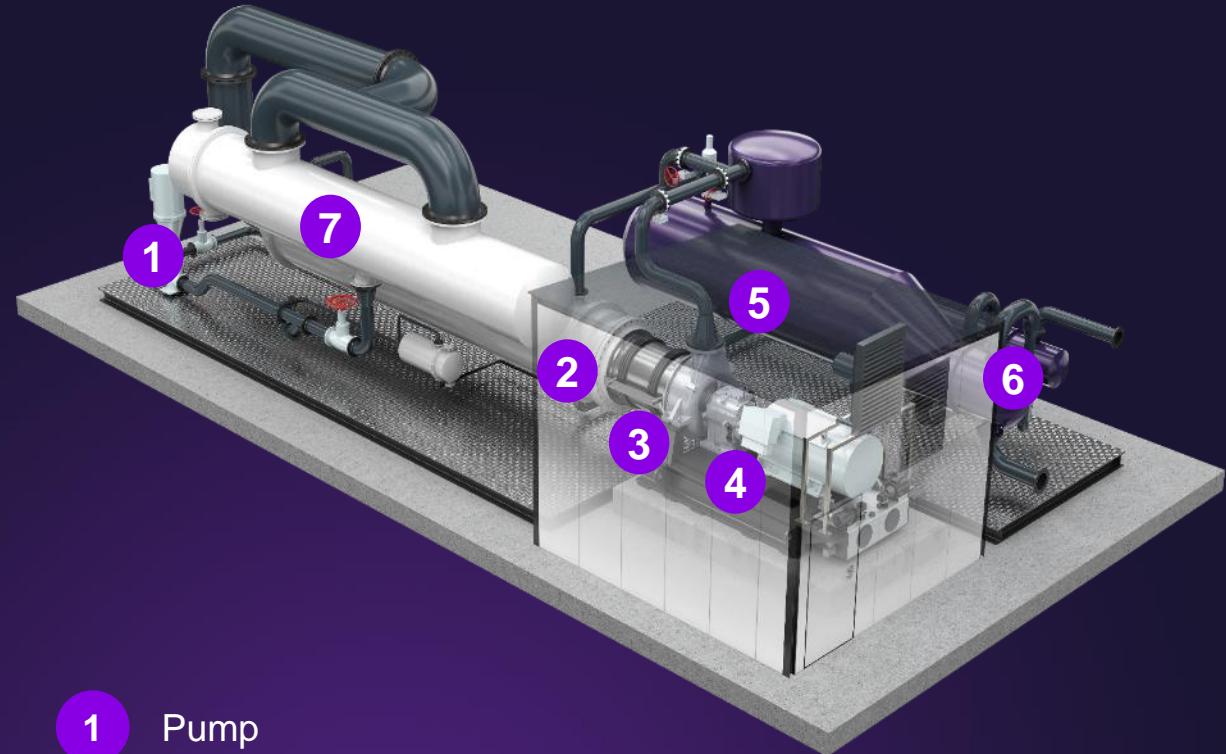
Total heat input	kW _{th}	~2,000 – 8,000
High temperature (HT) circuit		~90 – 95% of total heat input
Nominal temperature HT circuit (in/out)	°C	300/240 (typical values)
Low temperature (LT) circuit		~5-10% of total heat input
Nominal temperature LT circuit (in/out)	°C	240/140 (typical values)

Electrical output

Power output (gross)	kW _{el}	~350 – 2,000
Own power consumption		~5-6%
Electrical efficiency (gross)		~19 – 20%

Heat output cold end (cooling water)

Nominal temperature (in/out) for CHP applications	°C	60/80 (typical values)
Heat transfer to district heating system		~80% of total heat input



1 Pump

2 Recuperator

3 Turbine

4 Generator

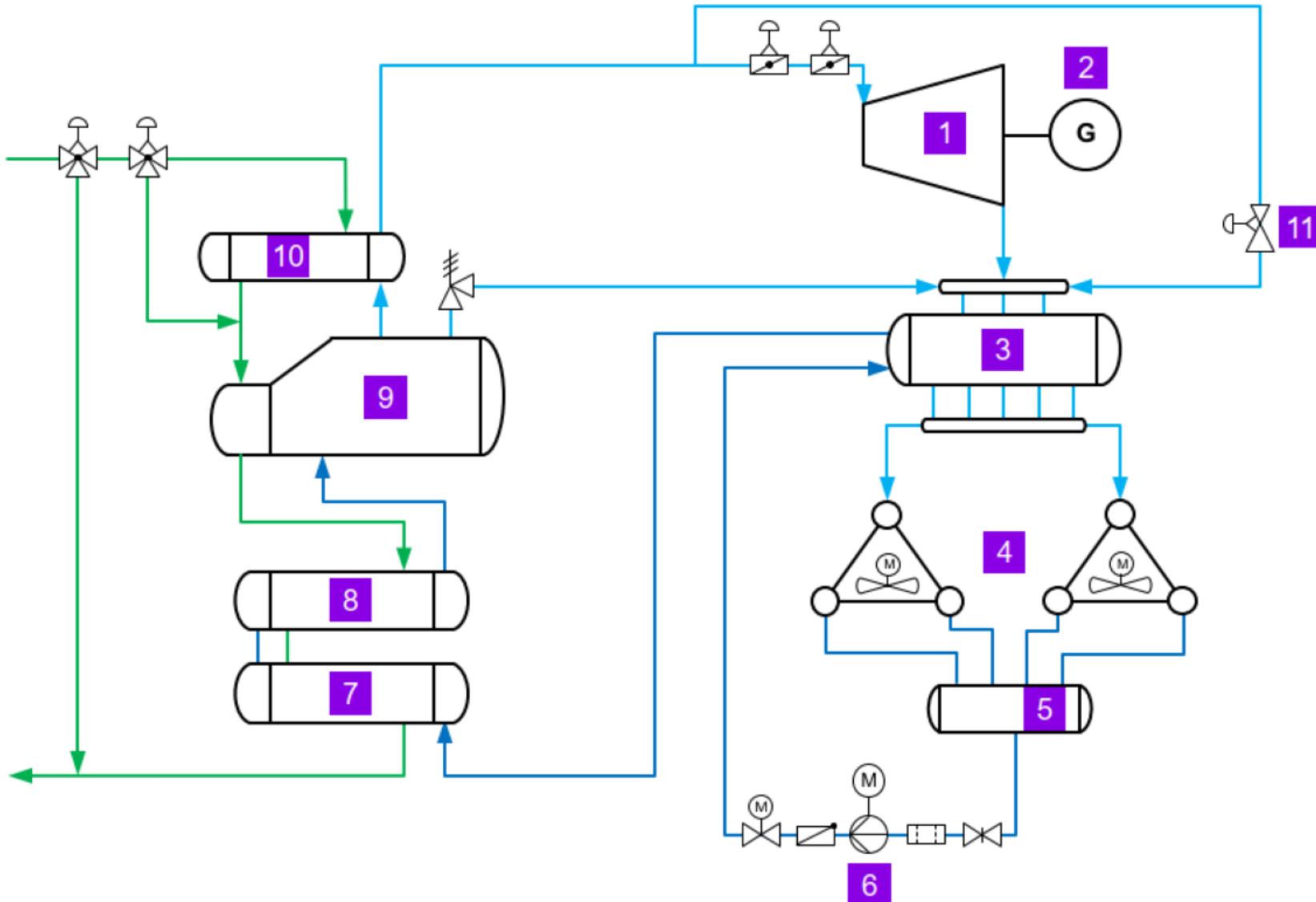
5 Evaporator

6 Preheater

7 Condenser

ORC Portfolio – Large ORC Modules

ORC – Geothermal Application



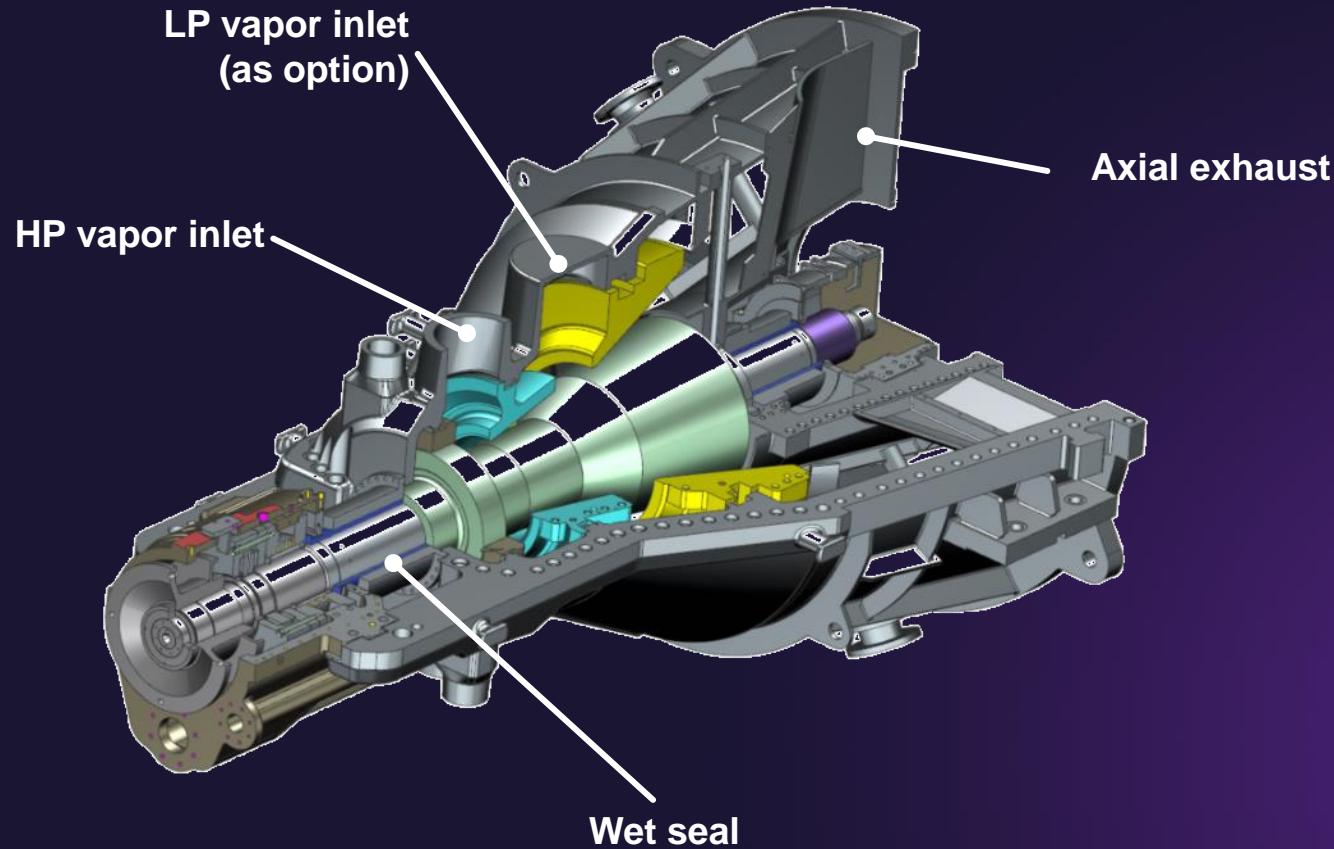
- 1) ORC turbine
- 2) Generator
- 3) Recuperator
- 4) Air cooled condenser
- 5) Storage tank
- 6) Feed pump
- 7) Pre-heater 1
- 8) Pre-heater 2
- 9) Evaporator
- 10) Super-heater
- 11) Bypass station

- ORC Vapor
- ORC Liquid
- Brine

ORC Portfolio – Same DNA as our Steam Turbines!

ORC frame up to 15-20MW (depending on boundary conditions)

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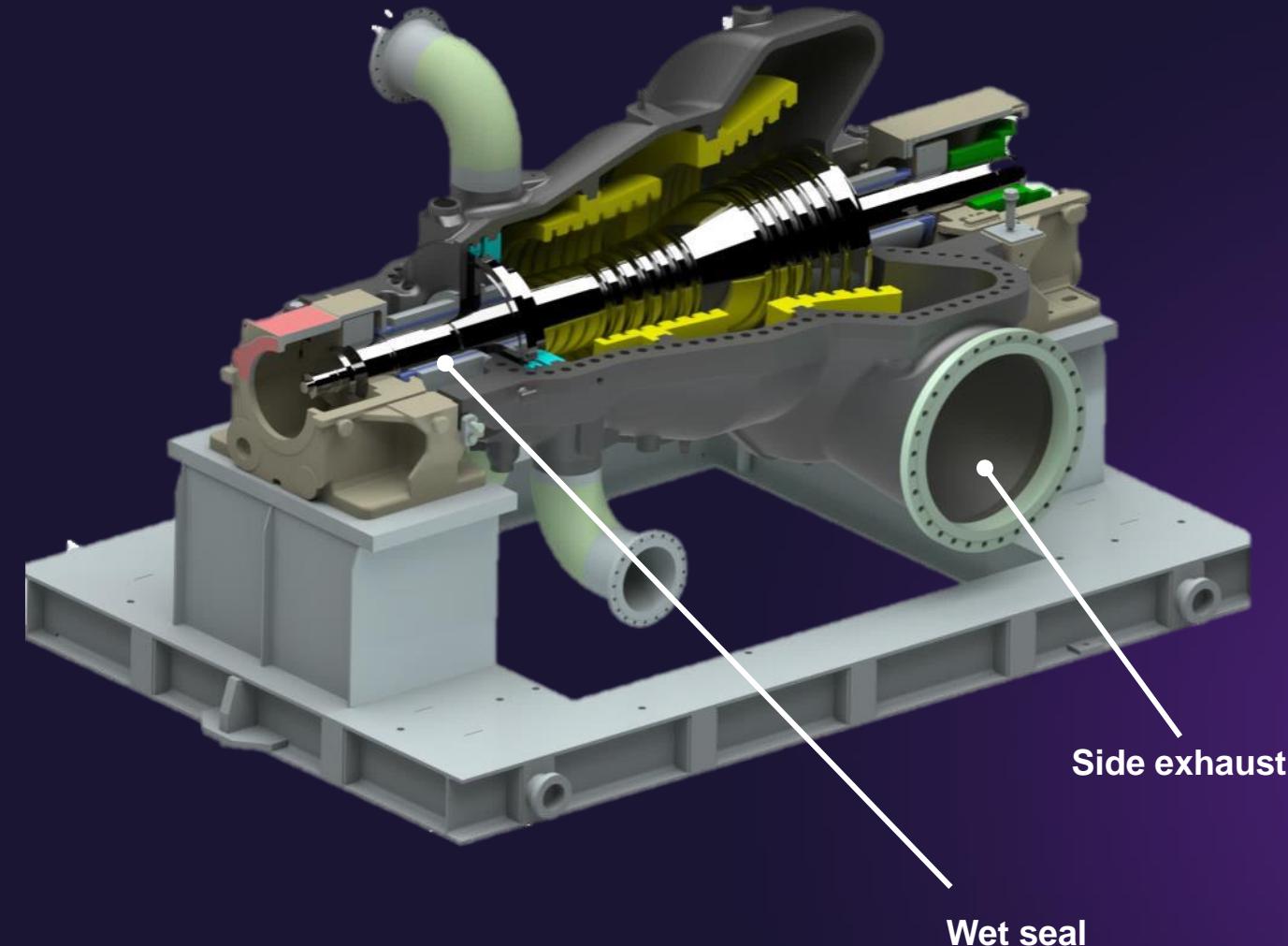
High Synergy between SE Steam Turbine Technology and ORC

- Reaction Blade Technology
- >90% Efficiency Capability
- In-between bearing concept
- Axial Exhaust configuration (lower foundation) possible
- Single Casing Design
- Admission concept for LP cycle
- One HP and one LP blading group



ORC Portfolio – Same DNA as our Steam Turbines!

ORC- frame up to 55-60MW (depending on boundary conditions)



High Synergy between SE Steam Turbine Technology and ORC

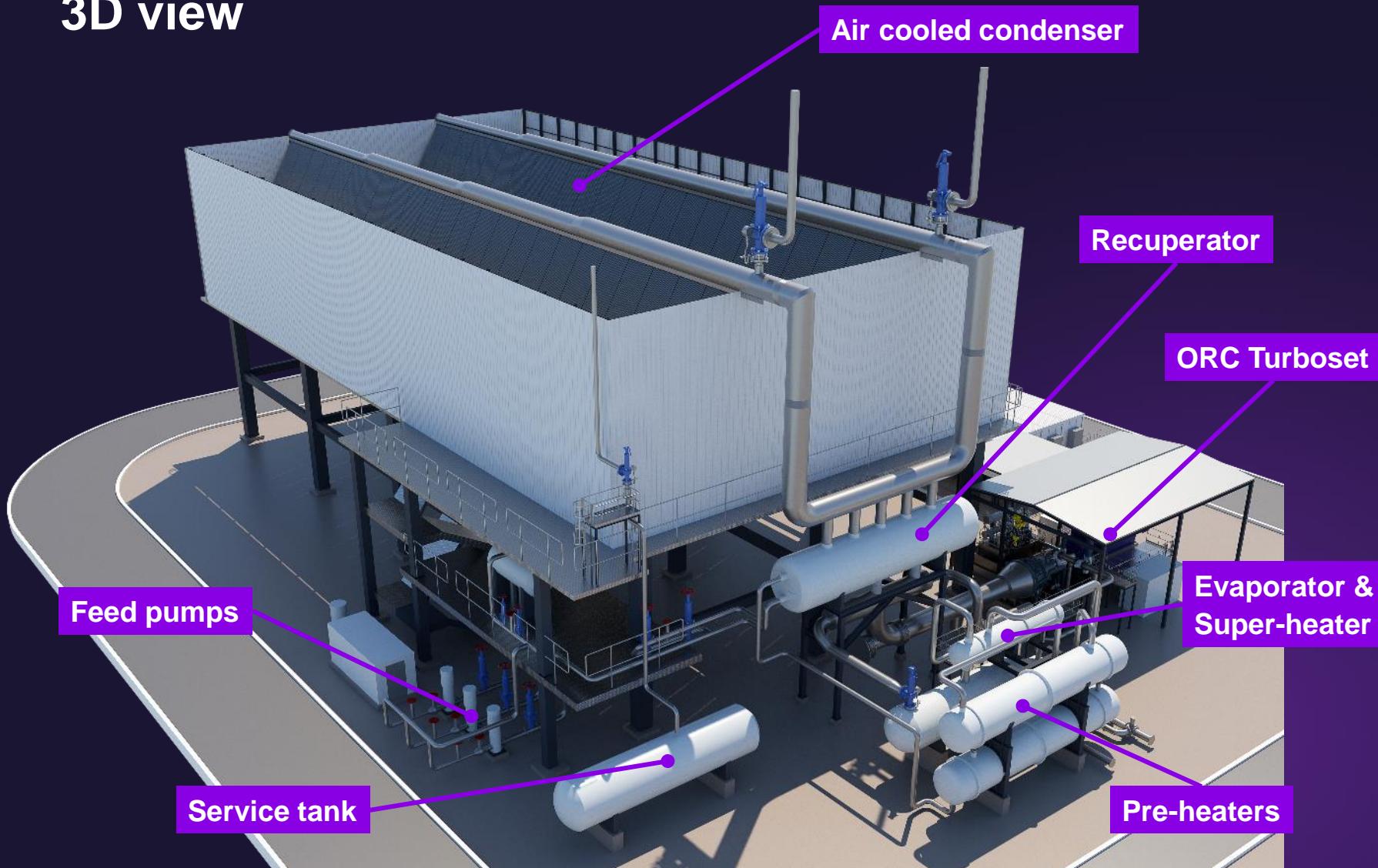
- Reaction Blade Technology
- >90% Efficiency Capability
- In-between bearing concept
- Side Exhaust configuration (lower foundation) possible
- Single Casing Design
- One HP and one LP blading group



Please scan the QR code
to view the ORC turbine in
Augmented Reality (AR)

ORC Module (> 10 MWe)

3D view

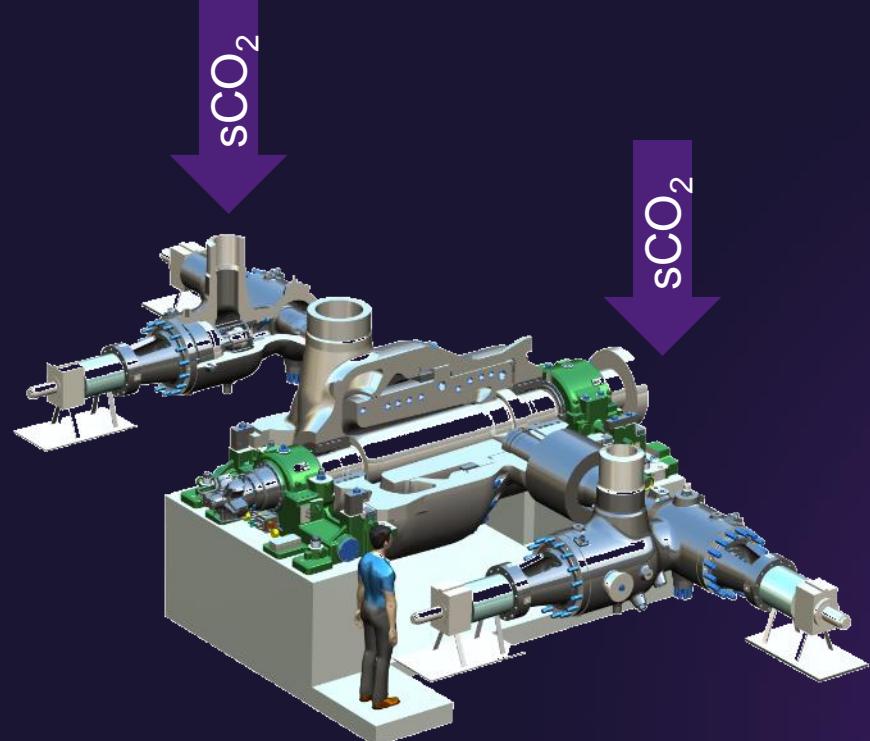


Main features of the arrangement concept

- **Binary cycle ORC system** (thermal oil or brine as heat carrier)
- **Outdoor arrangement** of the main equipment
- Electrical and control system **containerized**
- Weather roof for turboset (rain & sun protection)
- **Air cooled condenser** (optimized layout/ auxiliary power consumption)
- **Air cooled** closed cooling water system via fin-fan coolers
- **Water free solution** for operation

Overview New Technologies

sCO₂ Power Cycles



Advantages & Contribution to the Energy Transition

The high energy density of the medium sCO₂ enables a **significantly more compact and efficient** turbine design compared to conventional steam cycles. This leads to smaller components, reduced material usage, and potentially lower investment costs.

Versatile Applications Fields

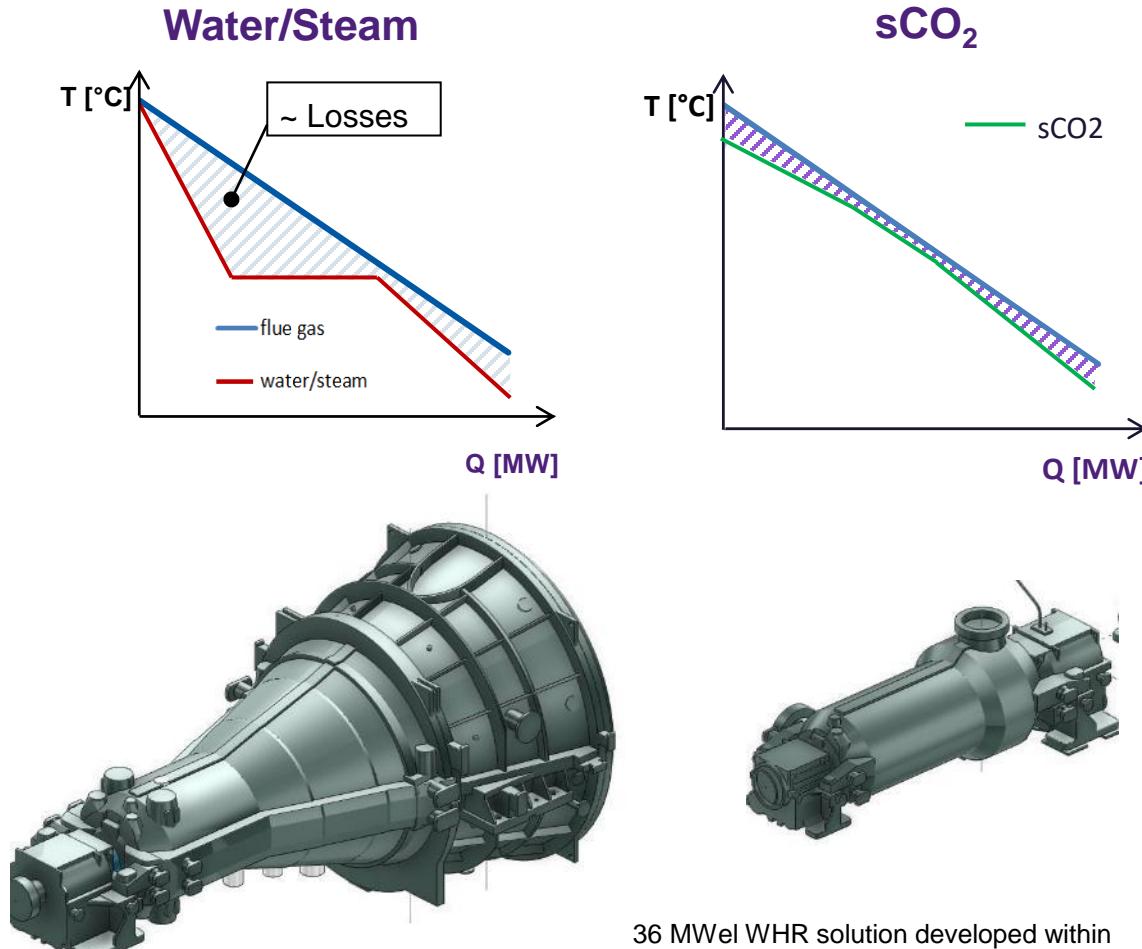
sCO₂ is highly attractive for making use of low-temperature heat sources such as **industrial waste heat** and **geothermal energy**. Its high thermodynamic efficiency makes it **economically viable** to recover energy from these sources.

Additionally, sCO₂ creates new opportunities for **energy storage solutions**, like Carnot batteries, making it highly relevant for cross-sector applications

Technology Description - Why sCO₂ ?

Benefits & Challenges

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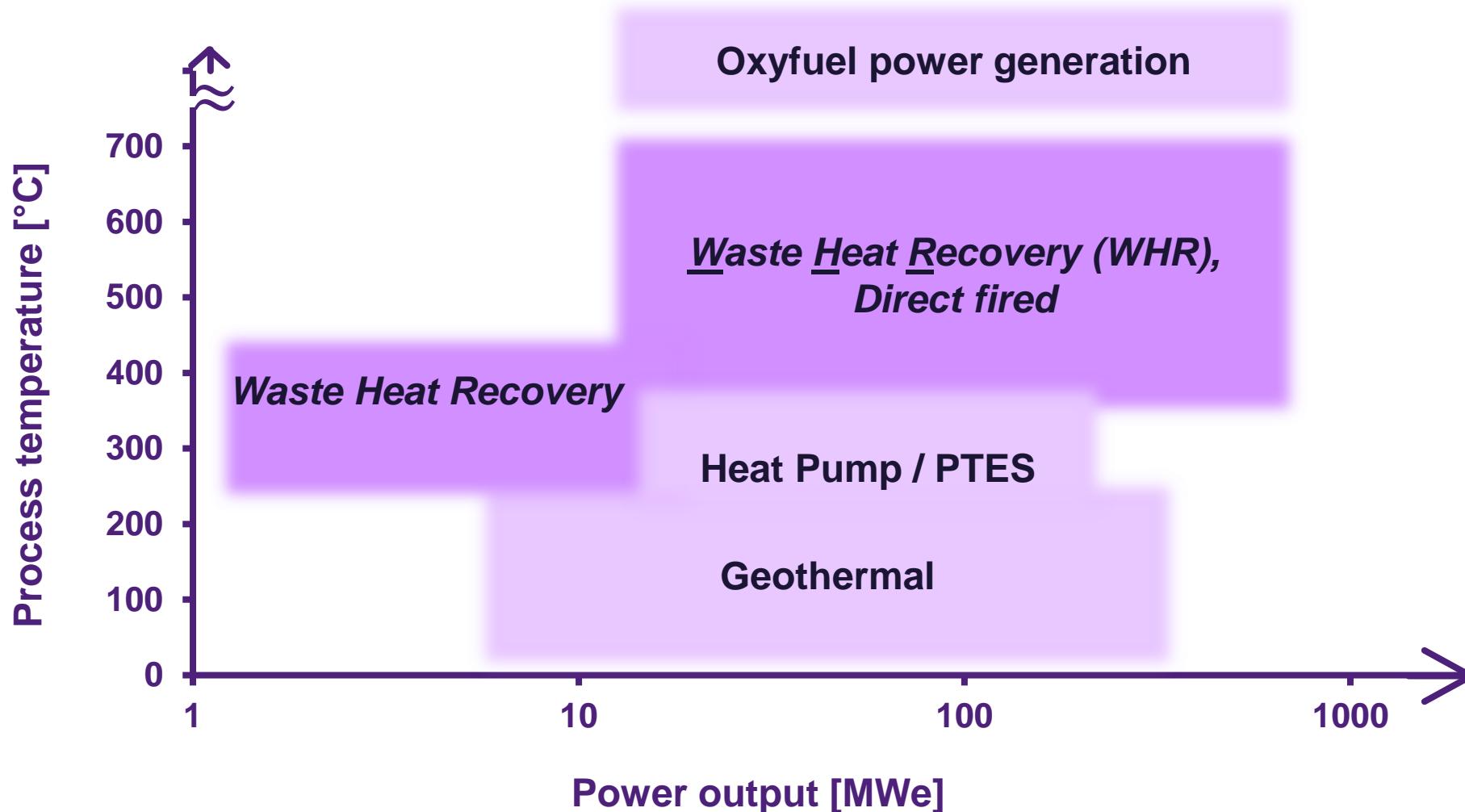
Potential Benefits

- Better thermal coupling results in higher efficiency compared to water/steam and ORC
 - Depending on heat source, power output and heat sink temperature
- High fluid energy density leads to smaller turbines & footprint
- Lower LCOE compared to water/steam
 - Depending on heat source, power output and heat sink temperature
- Less hazardous fluid (not flammable/toxic) compared to ORC

Technical Challenges

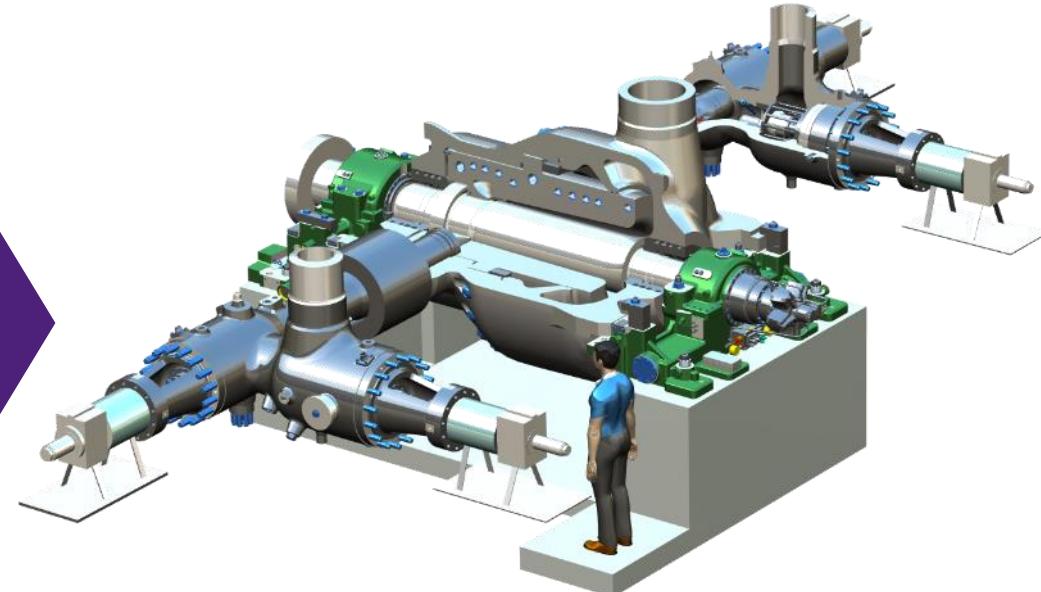
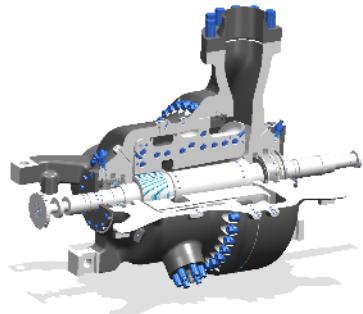
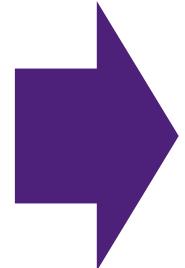
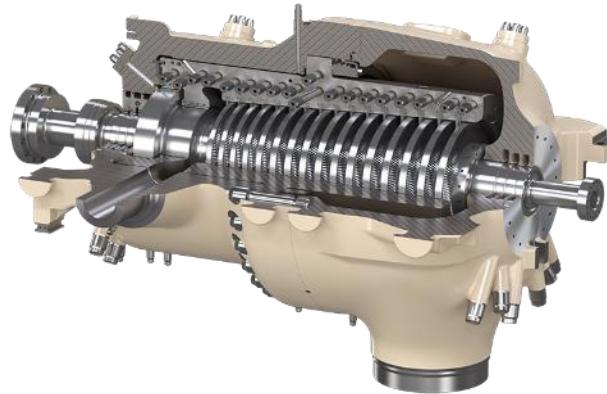
- Operational concept for closed loop in the vicinity of the critical p.
- Good cooling conditions preferable (use pump instead of compressor)

Overview of sCO₂ applications



Technology Readiness

Turbine development



High pressure steam turbine:

- up to 325 bar, 610°C, 300 MW
- Broad operational experience

sCO₂ turbine:

- 215 bar, 320°C, 3 MW
- Basic design for demonstrator released

sCO₂ turbine:

- 300 bar, 70...200 MW
- Design studies done

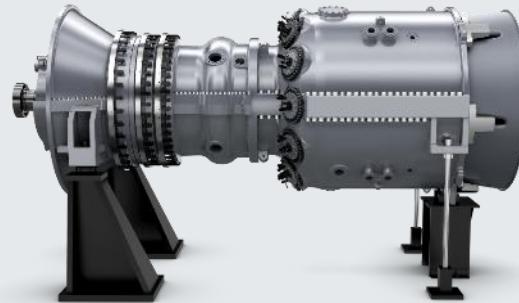
At the heart of the cycle: The Supercritical Turbine SCT6-6000

How does the SCT6-6000 Turbo-Machinery work?

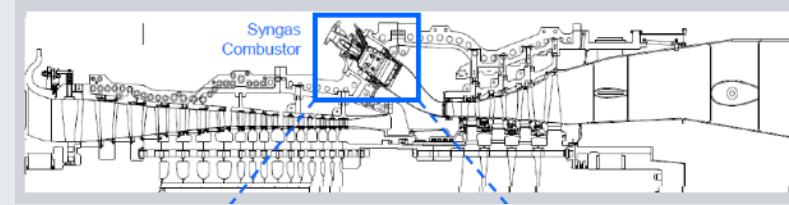
- Solid fuels are converted to syngas via gasification for combustion into SCT6-6000 Turbine
- **A combination of a gas turbine and a supercritical steam turbine**
 - Inlet mass flow ~1230 kg/s, pressure 325 bar, temp. ~1000-1100OC
 - Exit pressure 40 bar, temp. 600OC
- Barrel type casing and mono-block rotor from steam turbine
- Combustion system, transition, and cooled bladepath from gas turbine
- Generator standard SGEN6-2000P, 284 MWe Output
- Fuel and oxygen are combusted in a CO₂ working fluid to drive a turbine, generating power at high efficiency



Technology Download from Across Siemens Energy One Team



Large and Small Gas Turbine



Combustion and Operational Experience with Syngas



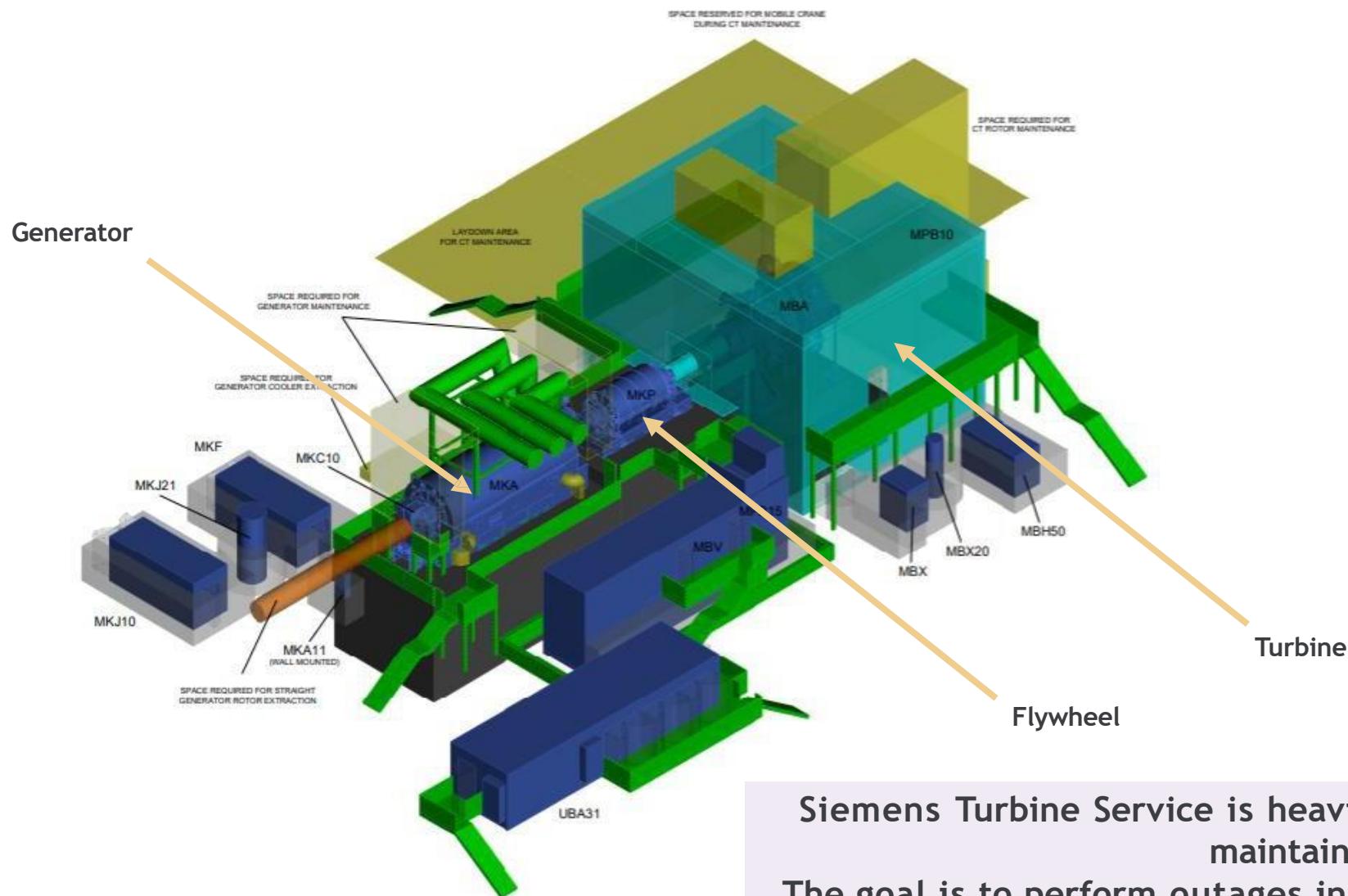
*Super-critical
Steam turbine*



Compression

***Siemens Energy is uniquely positioned to develop sc - urbines.
Experience from across multiple platforms and technologies.***

Turbine-Generator Isometric View



EQUIPMENT LEGEND

MBA	COMBUSTION TURBINE
MBH50	FUEL GAS PURGE SYSTEM, COMPRESSOR AND TANK
MBV	LUBE OIL MODULE
MBX	HYDRAULIC OIL SKID
MBX20	INSTRUMENT AIR SYSTEM
MKA	GENERATOR
MKA11	LIQUID LEVEL DETECTION RACK
MKC10	COLLECTOR
MKF	STATOR WATER UNIT
MKJ10	AIR COOLING SYSTEM COMPRESSOR
MKJ21	AIR COOLING SYSTEM VESSEL
MKJ31	AIR COOLING SYSTEM PRESSURE RACK
MKJ50	FLYWHEEL VACUUM SKID
MKP	FLYWHEEL
MPB10	ENCLOSURE FOR COMBUSTION TURBINE
MPB15	ENCLOSURE FOR LUBE OIL MODULE
UBA31	POWER CONTROL CENTER

Siemens Turbine Service is heavily involved in design to ensure maintainability.
The goal is to perform outages in the same time as a gas turbine.

